



NOTES:

1. CONNECT CONTROL TRANSFORMER PRIMARY FOR PROPER OPERATING VOLTAGE.
2. MOTOR STARTER HAS 24 VOLT AC. COIL.
3. VALVE V1 & V2 HAVE 24 VOLT DC. COILS.
4. VALVE V2 IS A NORMALLY OPEN VALVE.
5. MOTOR HAS OVER LOAD PROTECTION BUILT IN.

LINE BORE MACHINE WIRING

CASTLE TOOL INC.
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